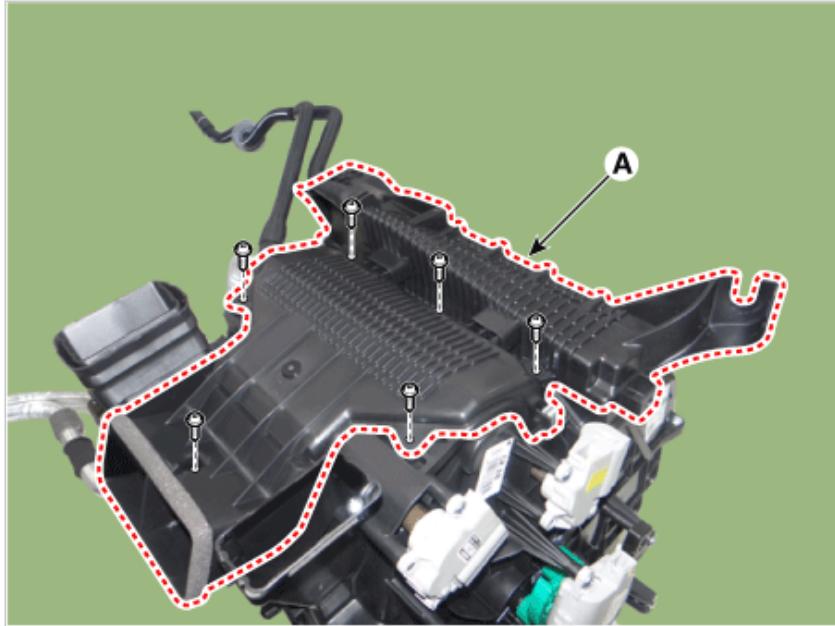
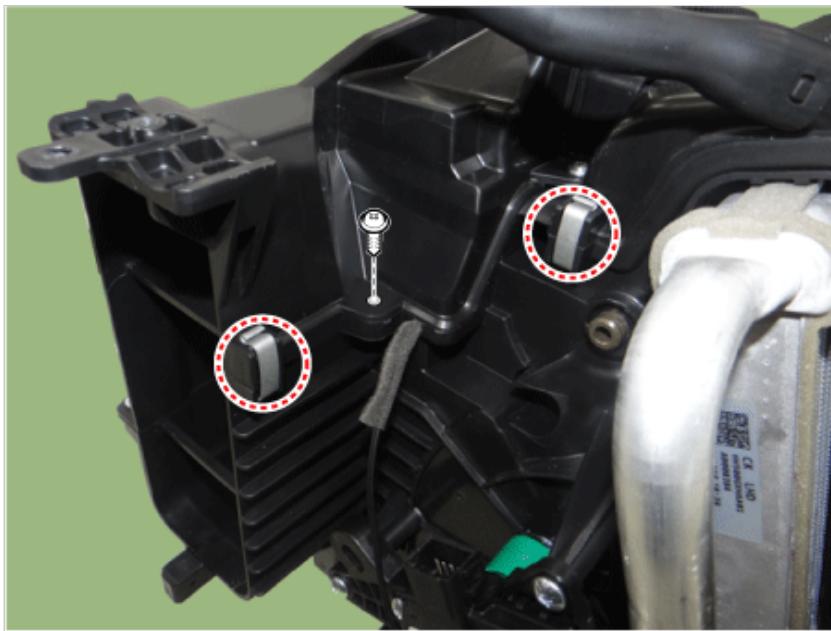




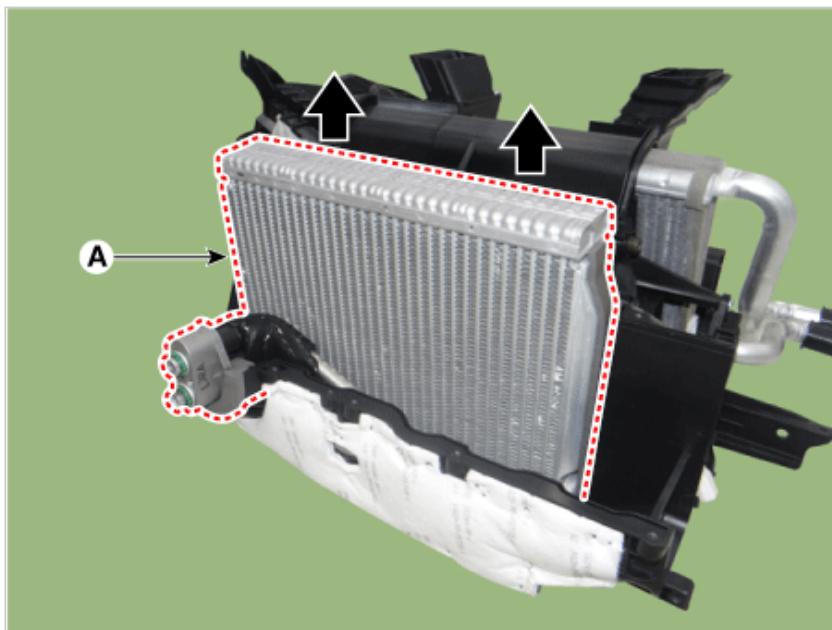
## Replacement

1. Disconnect the negative (-) battery terminal.
2. Remove the heater unit.  
**(Refer to Heater - "Heater Unit")**
3. Remove the heater unit lower case (A) after loosening the screws.





4. Remove the evaporator core (A) from the heater unit.

**NOTICE**

Be careful not to bend the inlet and outlet pipes when removing or installing the heater core and evaporator core.

5. Install in the reverse order of removal.

**NOTICE**

- When installing a new heater core, add refrigerant oil (PAG OIL).
- Replace the O-rings with new ones at each fitting, and apply a thin coat of refrigerant oil before installing them. Be sure to use the right O-rings for R-134a to avoid leakage.
- Immediately after using the oil, replace the cap on the container, and seal it to avoid moisture absorption.
- Do not spill refrigerant oil on the vehicle as it may damage the paint. If refrigerant oil comes in contact with the paint, wash it off immediately.
- Apply sealant to the grommets.
- Make sure that there is no air leakage.
- Charge the system and test its performance.
- Do not interchange the inlet and outlet heater hoses and install the hose clamps securely.
- Refill the cooling system with engine coolant.